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D412-738-011
Job Sheet 201813



Part No: D412-738-011

Job Qty: 2 pcs

Part Name: Aircraft Disabling Device



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/11/19

Job Tracking No:

Due Date: 11/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/A IPP Rev:D Removed Manufacturing 06-03-06 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		11/4/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S230255



Part: D412 - 738 - 011

Job No: 201813

Serial No/Batch: S230255

Revision:

Inspector:

Exp Date:

Instructions: Certificate of Conformity only 11/03/19

120 QC 4	2 pcs	11/4/19	0.00 0.00	Packaging 1 - 32					
				Packaging 1 - 33					
				Packaging 1 - 34					
				Packaging 1 - 35					
				Packaging 1 - 36					
				QC 4 - 28					
				QC 4 - 58					
				QC 4 - 69					
				QC 4 - 9					
				QC 4 - 46					
130 Packaging 3-1 - Stock - B4B	2 pcs	11/4/19	0.00 0.00	QC 4 - 68					
				QC 4 - 72					
				QC 4 - 74					
				QC 4 - 75					
				QC 4 - 78					
				Packaging 3 - 1 - B4B					
				Packaging 3 - 2 - B4B					
				Packaging 3 - 3 - B4B					
				Packaging 3 - 4 - B4B					
				Packaging 3 - 5 - B4B					
135 DC - 1 - B4B	2 pcs	11/4/19	0.00 0.00	Packaging 3 - 6 - B4B					
				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				140 QC 21 - FG	2 pcs	11/4/19	0.00 0.00	DC - 1 - B4B	
								DC - 2 - B4B	
								QC 21 - FG - 21	
								QC 21 - FG - 70	
								QC 21 - SA - 53	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D412-738-011

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DAS
78
9-89
NOV 11 2019

DAS
78
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DAS
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9-89
NOV 11 2019

DAS
NOV 11 2019

PKG

10/11/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

Location: _____ PPP Rev: _____ Ensure that keys are attached to D3368-041 and D3393-041 D3368-041 Key Numbers D3393-041 Key Numbers
135 - (Document Control) Photocopy bluefile and create labels per PPP D412-738-011 CHG002
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3368-041	Tail Rotor Pedal Lock	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5207472
D3393-041	Battery Lock	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5229380

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3368-041	2	2	0
	D3393-041	2	0	0

Part Specifications

(Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)	
Description Work Order Deviation		Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	
		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
Completed By		Lead hand / Supervisor			
QC / QA Coordinator					

4.0 PARTS LIST

QTY	Part Number	Description
X	D412-738-011	DUAL DISABLING KIT
1	D3368-041	TAIL ROTOR PEDAL DISABLING KIT
1	D3368-051	* PEDAL LOCK ASSEMBLY
1	D3384-047	* CYCLIC SOCK
1	HX-81	* 1/4" -20 SOCKET HEAD CAP SCREW
2	AN960-416	* WASHER
1	D3373-7K	** KEY, REPLACEMENT
1	D3393-041	BATTERY DISABLING KIT
1	D3373-1K	** KEY, REPLACEMENT

* shown for reference only, part is included in D3368-041 assembly above

** shown for reference only, p/n for ordering replacement keys

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Revision: C
Date: 05.05.02